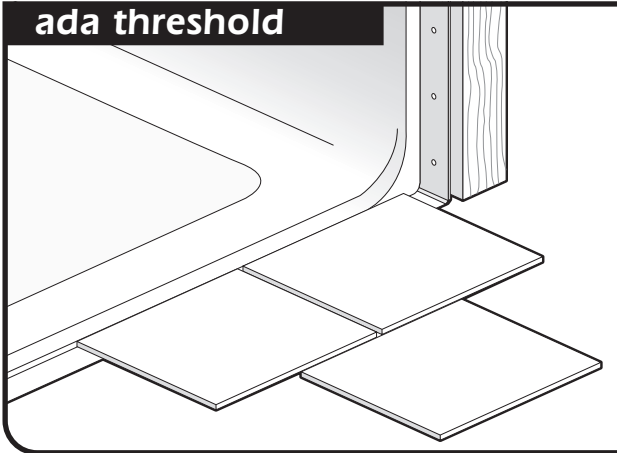


Finishing Details Options (cont.)

ada threshold



notice

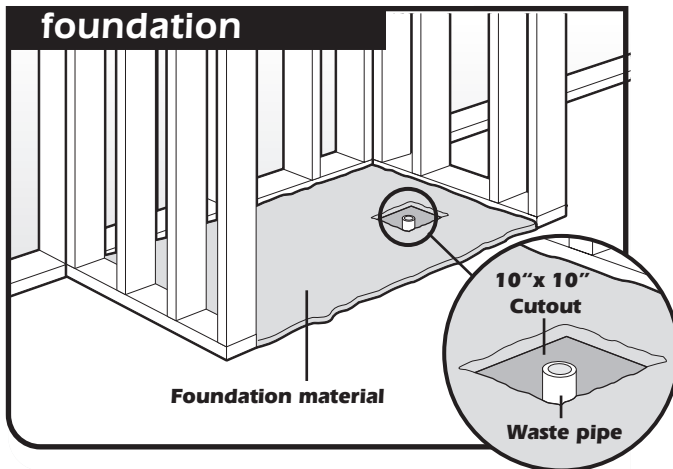
Notice to Contractors and Plumbers:

If this shower unit is to be used for an accessible or ADA application, a built-up floor or below-the-floor rough-in may be required.

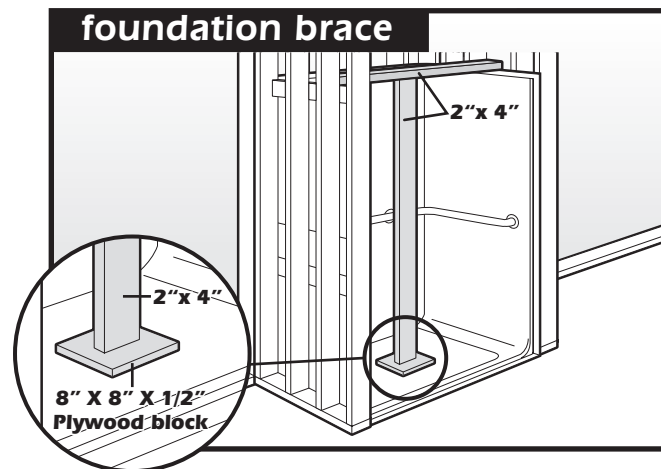
- Roll-in accessible/ADA showers must have a threshold flush with the floor.
- Wheelchair transfer showers commonly have a curb of 1/2" or less.

Installation Instructions for 3/4" Special Care Apron Height

foundation



foundation brace



NOTE: The **X** threshold apron height allows for the shower to be placed directly on the floor without providing a recess in the floor for the installation of the product to comply with the appropriate ADA Code requirements. **IT IS ALSO ADVISED THAT ALL BARRIER FREE UNITS SHOULD BE DESIGNED WITH AN OUTSIDE FLOOR DRAIN TO CATCH ANY OVERSPRAY OF WATER THAT MAY ESCAPE THE UNIT.**

When installing a unit with a **X** threshold apron height the following installation practices **MUST** be used.

- DO NOT REMOVE THE BATHING FIXTURE FROM THE SHIPPING SKID UNTIL IT IS READY FOR INSTALLATION INTO THE FRAMEWORK.**
- Provide a 10" x 10" x 1" deep opening in the floor to permit clearance for the drain pipe and to allow for proper draining of the unit.
- Make sure all framing is plumb and square.
- Before placing the unit into the shower pocket, the base of the bathing fixture **MUST** be supported by spreading a bed of foundation material such as Gypcrete, non-shrink grout, mortar mix, etc. from the edge of the 10" x 10" x 1" opening cut out to the outermost perimeter of the shower.
- Place the bathing fixture into the frame pocket while the foundation material is wet.
- Once the bathing fixture is in the frame pocket, check for any voids between the foundation material and the base or any high spots in the shower floor that may be caused by the foundation material. Correct the voids by filling with foundation material or remove the excess material that may be causing the high spot.
- Once the floor has been checked and any problem areas have been corrected, lean the fixture forward and apply construction adhesive in several locations to the top of the foundation material in order to bond the bottom of the bathing fixture to the foundation material.

Part #07408

- Fasten the bathing fixture to the framework with a minimum 1.5" galvanized screws' making sure the unit is plumb and level. Complete framing per applicable local and national building code requirements.
- Some models may come standard with a securing flange at the bottom of the apron that must be secured to the floor of the construction with screws.
- Once the unit is secure to the framework a 2" x 4" brace must be placed from the ceiling of the construction to the drain of the fixture in accordance with foundation brace. The brace should be a tight fit and in order to protect the shower surface, a towel should be used under the wood block placed over the drain.
- With the brace in place check the floor to ensure there are no high spots and the draft of the floor has been maintained. Also, check the threshold to ensure it remains flat. If the threshold has flexed upward, a brace should be placed from the top of the threshold to the ceiling to hold it in place as the foundation material cures.
- The brace must be left in the fixture until the foundation material has cured to ensure the proper drainage. It is recommended to leave the brace for 12-16 hours.

NOTE: The floor of the unit must slope uniformly from all corners and the apron with a minimum 1/4" per foot of slope for the unit to drain properly.

NOTE: To properly install an ADA unit the finished flooring material of the construction must meet the following guidelines. Roll-in shower stalls that are 30" by 60" minimum shall not have curbs and the finished floor must be level with the top of the threshold. For transfer shower stalls that are 36" by 36" the finished flooring material must be within **X of the top of the threshold.**

IMPORTANT: Failure to comply with all of the instructions provided will void the warranty of this product.

AQUA GLASS®

Installation Instructions for Acrylic and Gelcoat Tub/Shower and Shower Units

Congratulations on the purchase of your new Aqua Glass tub/shower unit. These instructions cover the installation and maintenance of your new Aqua Glass tub/shower unit. They should remain with the tub/shower after installation for future reference by the homeowner.

IMPORTANT: The Aqua Glass shower you have purchased is designed to be installed in a new or existing construction. For the best protection of the bathing fixture, the Packaging material and should not be removed until the unit is ready to be installed. If possible, do not store the unit outside.

Aqua Glass Limited Warranty

What Does This Warranty Cover?

Aqua Glass warrants to the original consumer purchaser that this shower, soaking tub, tub shower, shower base, whirlpool or steam bathing fixture will be free from defects in materials and workmanship for the time period listed below.

What is the Period of Coverage?

Five (5) years from the date of purchase except as described below:

- Contractor and Builder gelcoat lines (model numbers beginning with a 3, 9 or 84) - 3 years
- Aqua Glass products (except for the shower bases described below) in a non-residential or commercial application - 3 years
- Shower bases with model numbers beginning with a 65 - 2 years

What Does This Warranty Not Cover?

This warranty does not cover damage or defects relating to misuse, abuse, negligence, normal wear and tear, accidents, acts of God, repairs or alterations not authorized in writing by Aqua Glass, or improper installation, storage or handling.

How Do You Get Service?

To make a warranty claim, you must contact either Aqua Glass or an authorized Aqua Glass Sales Representative by email, fax or telephone within 30 days of discovering an issue.

Aqua Glass Corporation Warranty Claims

320 Industrial Park Road, Adamsville, Tennessee 38310

Email: csadamsville@aquaglass.com

Fax: 1-731-632-4232 Phone: 1-731-632-2501

Contact Hours are: Monday thru Friday, 8:30 a.m. - 6:00 p.m. EST

The following information is required to file a warranty claim: 1) your name, address and telephone number, 2) model number and color of product, 3) brief description of problem, 4) serial number from the product found in one of the following locations: on the product identifier tag on the rough unfinished side of the fixture, on the horizontal surface above the walls, under the Aqua Glass logo sticker on the lower right front of the fixture, or on the whirlpool motor (if applicable), and 5) proof of purchase (Required at later point of the warranty process.)

What Will We Do to Correct Problems?

To process your claim, you must allow Aqua Glass or its authorized representative to inspect the product. Aqua Glass, at its option, may elect to repair or replace the product. The replacement of a product is limited to supplying a replacement product or part (same as existing or if not available, comparable product) and does not include the cost of removal or installation where permitted by law.

AQUA GLASS A MASCO COMPANY

320 Industrial Park, Adamsville, TN 38310
(731) 632-2501

How Does State Law Relate to This Warranty?

IMPLIED WARRANTIES, INCLUDING THOSE OF MERCHANTABILITY AND FITNESS FOR PARTICULAR PURPOSE, ARE LIMITED TO THE DURATION OF THIS WARRANTY. Some states do not allow limitations on how long an implied warranty lasts, so the above limitation may not apply to you. **TO THE EXTENT PERMITTED BY LAW, THIS WARRANTY DOES NOT COVER SPECIAL, INCIDENTAL OR CONSEQUENTIAL DAMAGES (SUCH AS LABOR EXPENSES) WHETHER ARISING OUT OF BREACH OF WARRANTY, BREACH OF CONTRACT, TORT, OR OTHERWISE.** Some states do not allow the exclusion or limitation of incidental or consequential damages, so the above limitation of exclusion may not apply to you. This warranty gives you specific legal rights, and you also may have other rights which vary from state to state. This warranty is not transferable.

Do I need to inspect the unit when it is shipped to me from Aqua Glass?

Yes. Unless shipped via Aqua Glass trucks, all goods are shipped f.o.b. Aqua Glass' factory at buyer's risk. It is your responsibility to inspect the product upon delivery and pursue claims against the carrier for concealed damage or shipping damage on all deliveries you accept.

RETURNED GOODS POLICY

- No product can be returned for credit without prior written approval by Aqua Glass via a Returned Goods Authorization (RGA). Contact your Aqua Glass Customer Service Representative for all Returned Goods Authorizations and please allow 24 hours for approval.
- Product returns must include protective packaging, original Clearview®, original box or customer supplied flange/apron protection.
- All returns of product shipped according to customers' specifications are subject to a 50% restocking charge unless defective. Non-defective whirlpools and drop-ins (only) may be returned for full credit if returned in the original box with customer paying freight.
- Unless picked up by Aqua Glass, shipment of product authorized for return for credit is made at the expense of the buyer unless the return resulted from an Aqua Glass error. Aqua Glass drivers are NOT authorized to return defective units (off loads) unless accompanied by a pre-approved RGA that authorizes return on that specific truck.
- Models with special features (special orders), models in Aqua Glass Designer colors, special order doors and product that has been at customer locations for longer than 6 months cannot be authorized for return.
- Aqua Glass reserves the right to accept or deny credit for returned product dependent upon the product's physical condition upon arrival at the Aqua Glass facility.
- While Aqua Glass will make every effort to pick up returns promptly, please allow three (3) weeks for pick up.

MISCELLANEOUS

- Aqua Glass reserves the right to amend or revise the provisions set forth in this Customer Information Sheet in its discretion. Any amendment or revisions shall be effective upon notice to you.
- All sales of Aqua Glass products to you shall be subject to Aqua Glass' standard terms and conditions in effect from time to time, which are available at <http://www.aquaglass.com> or by requesting a copy from Aqua Glass at 1-731-632-2501.

Before You Start

IMPORTANT: Aqua Glass Tub/Shower or Shower units are designed to be installed in new and/or existing construction. For the best protection of the unit, it is recommended that the unit not be removed from the packaging until ready for installation.

- Use gloves to protect hands when handling fiberglass.
- Check drain fixture lengths as some drain products require a drain and waste assembly extension.
- When disassembling unit, save hardware and take care not to damage edges of unit.
- See framing details in finishing section before starting.
- For ADA models, see ADA threshold details in finishing section.

Clean-Up After Installation

For one-step care and general cleaning of your Aqua Glass bath unit, ask your distributor for Aqua Gloss®. Remove stubborn stains with Aqua Scrub® cleaner. For a glossy shine that will last up to 6 months, use Aqua Shine® fiberglass liquid bath wax. **DO NOT USE ABRASIVE OR CAUSTIC CLEANERS as they may scratch and dull the surface of the unit.**

For further inquiries, call the Aqua Glass Technical Service Department at (731) 632-2501.

IMPORTANT: If the building owner or homeowner elects to use a RUBBER FLOOR MAT with suction cups or a standard RUBBER FLOOR MAT in their Aqua Glass tub or shower unit, it is recommended that the mat be removed after each shower, the tub/shower wiped dry, and the rubber mat allowed to dry before re-use. A mat of this type may cause fungus or mold to grow under the suction cups, and damage in the form of surface blisters in the bottom of the tub/shower following prolonged use if not dried properly.

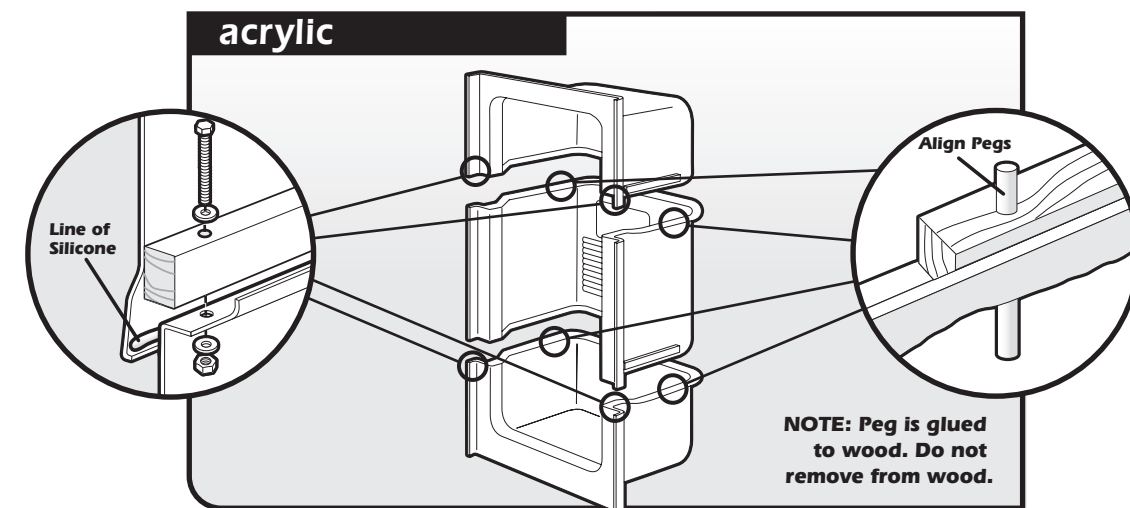
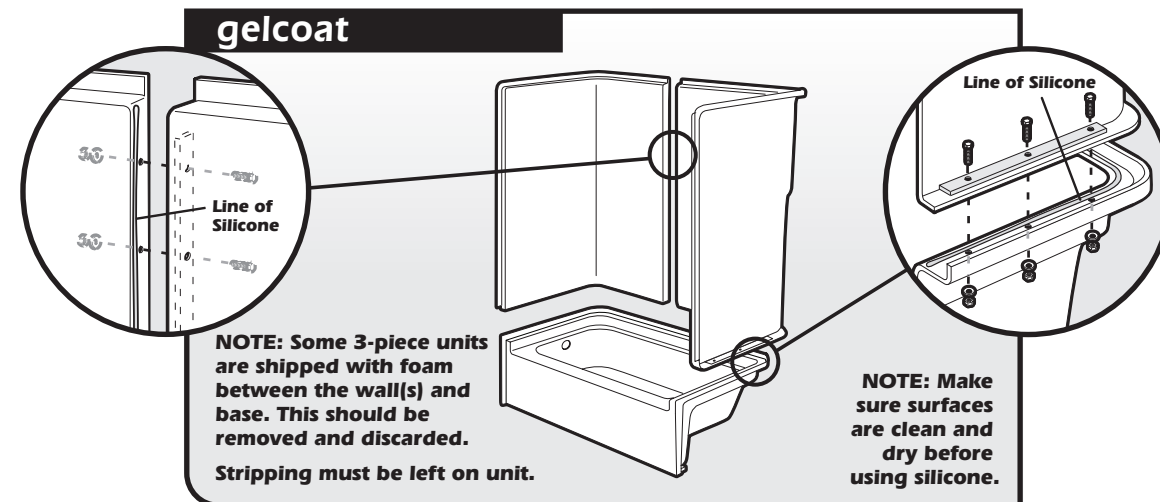
Multipiece Assembly Details

- Disassemble multipiece unit; save all hardware including wood strips for reassembly.
- Apply Silicone (See details in illustrations below.)
- Reassemble unit. Carefully align bolt holes and avoid sliding panels horizontally.

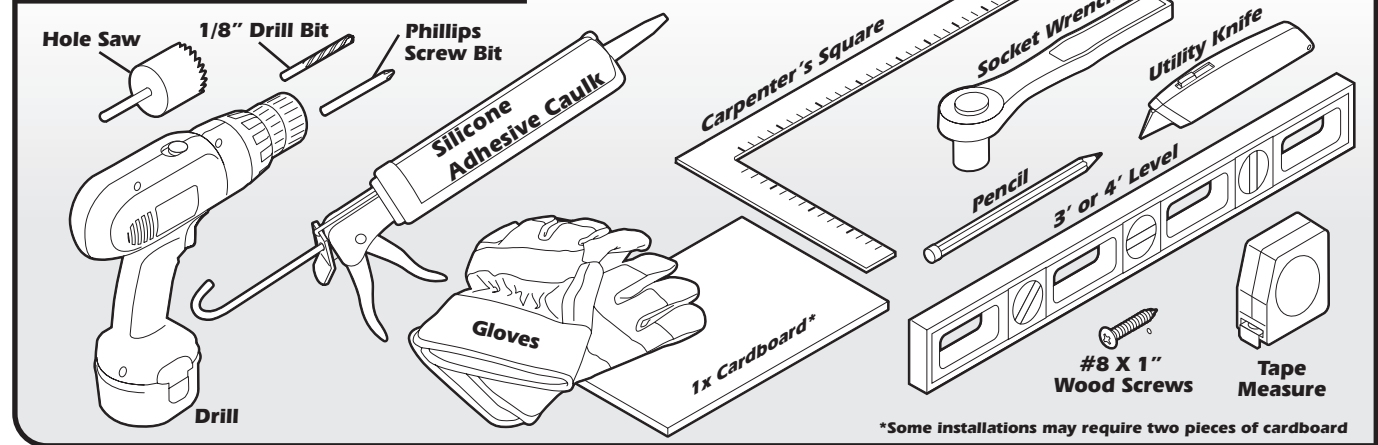
NOTE: Bolt holes may need to be redrilled for proper alignment.

Caution: Do not over tighten; unit may crack.

- Wipe off excess silicone.
- Once multipiece units are assembled, continue with basic installation.

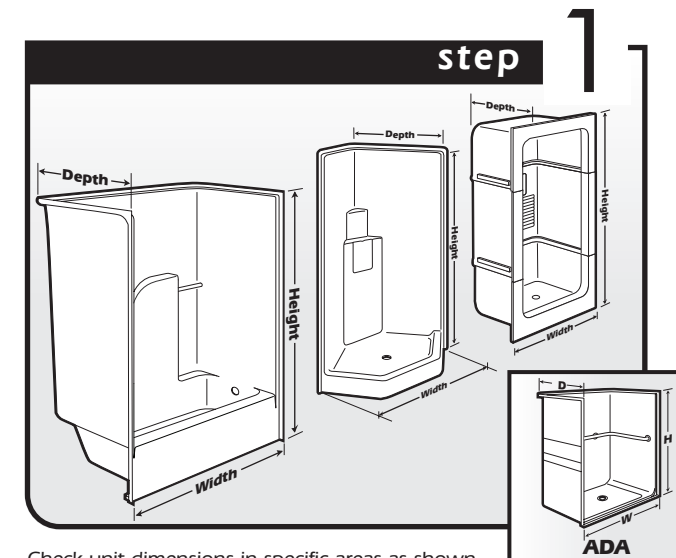


tools & materials needed

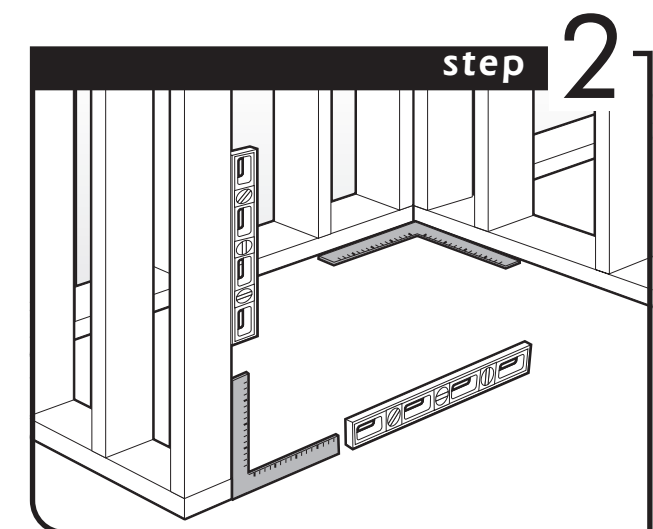


NOTE: Every installation is different; adjustments may be necessary. A basic example is shown.

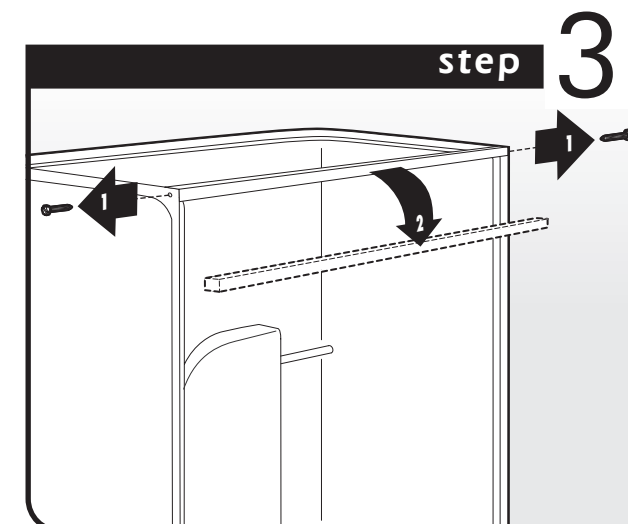
Basic Installation (example of 1 Piece Gelcoat Model shown)



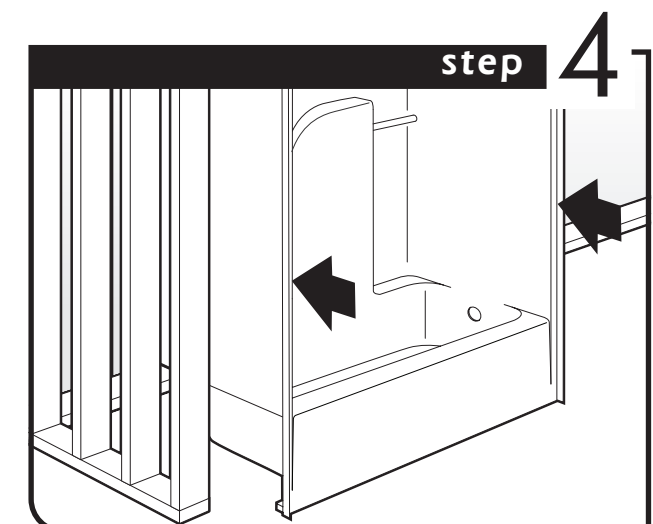
Check unit dimensions in specific areas as shown. To get correct dimensions for your product go to www.aquaglass.com/specifications.



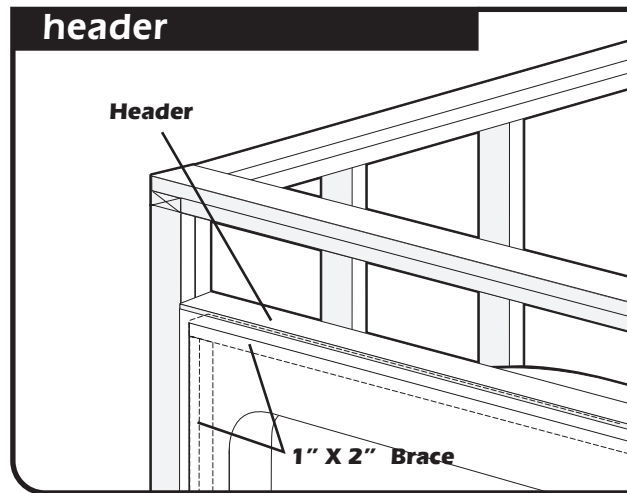
Verify that framing dimensions match unit dimensions. Clean debris from area and check for square and level (including floor).



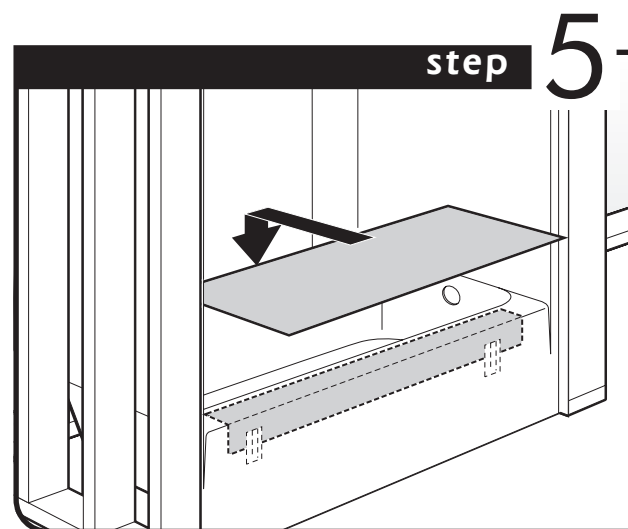
Remove cross brace (if applicable).



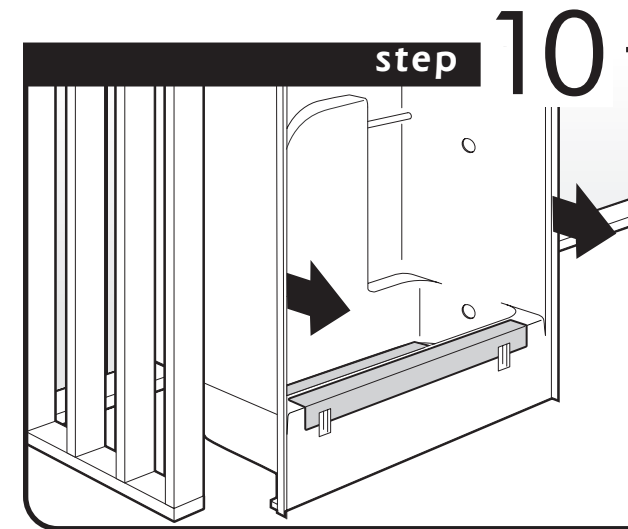
Clear any debris and slide unit into framing.



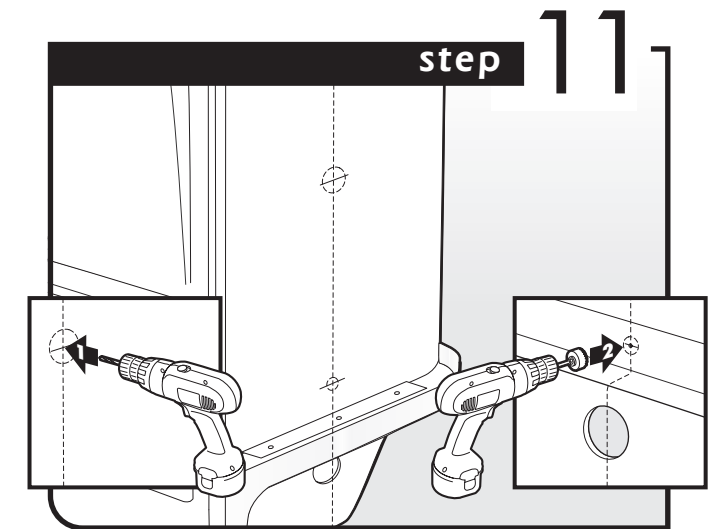
For domed models, nail header in after positioning unit.



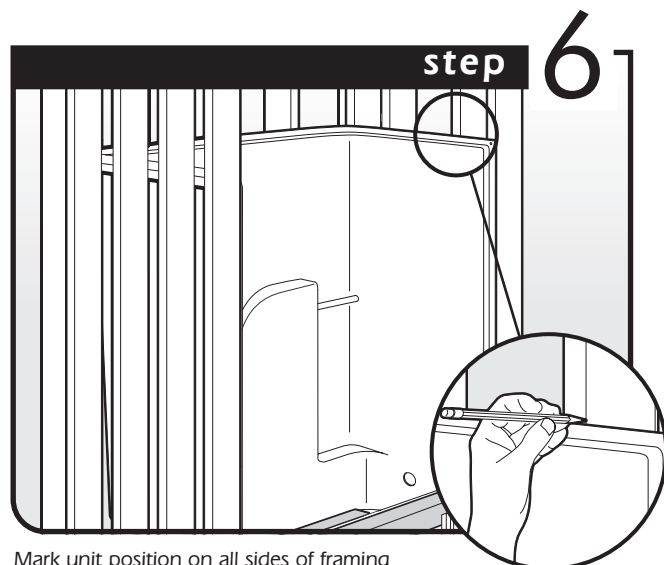
Insert cardboard or other material to protect surface.



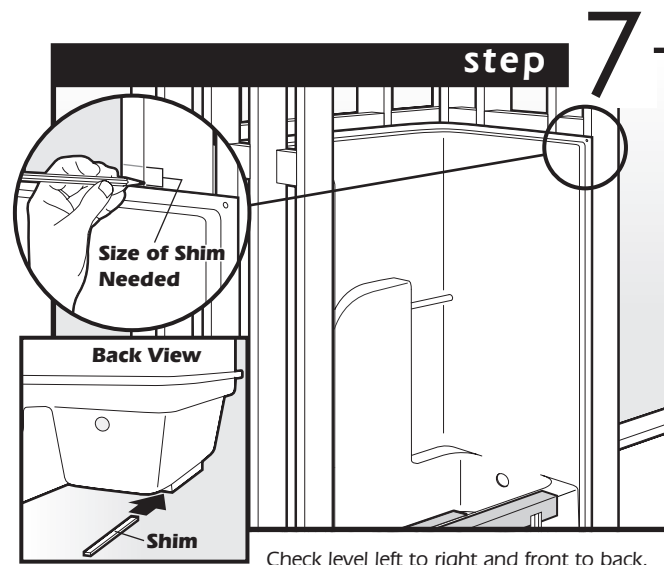
Pull unit out.



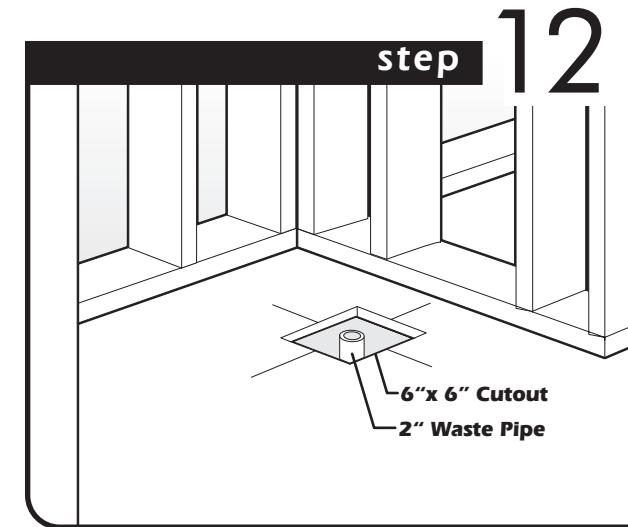
Drill 1/8" pilot holes. Finish with hole saw from inside unit.



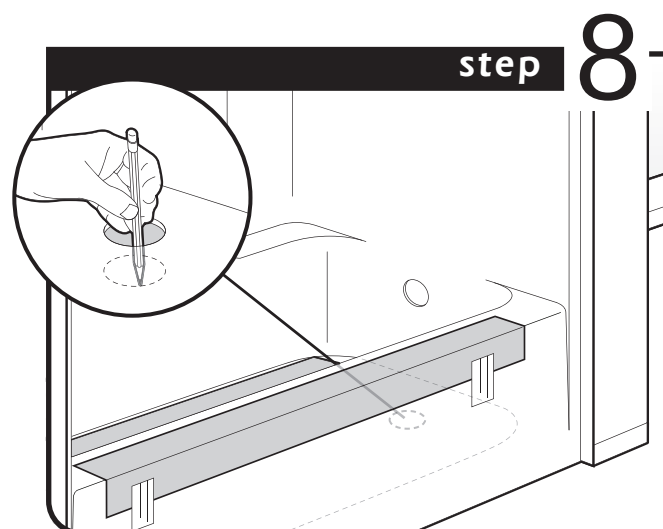
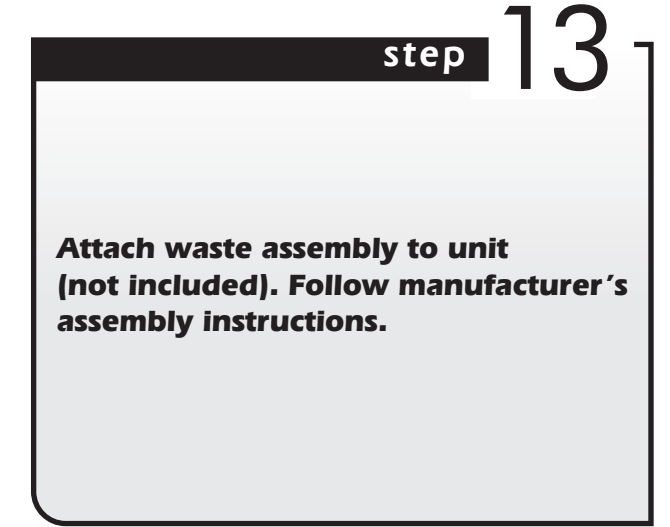
Mark unit position on all sides of framing before unit is leveled.



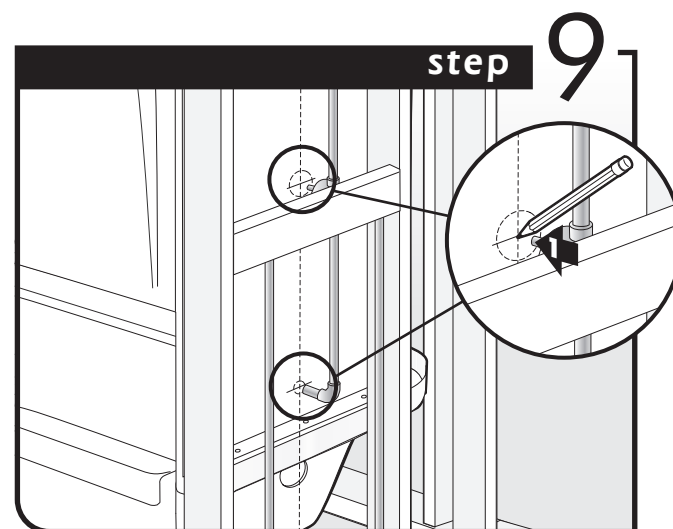
Check level left to right and front to back. Do not level unit by placing level on floor of unit.
NOTE: Mark framing again after leveling. Space between marks indicates size of shims needed.



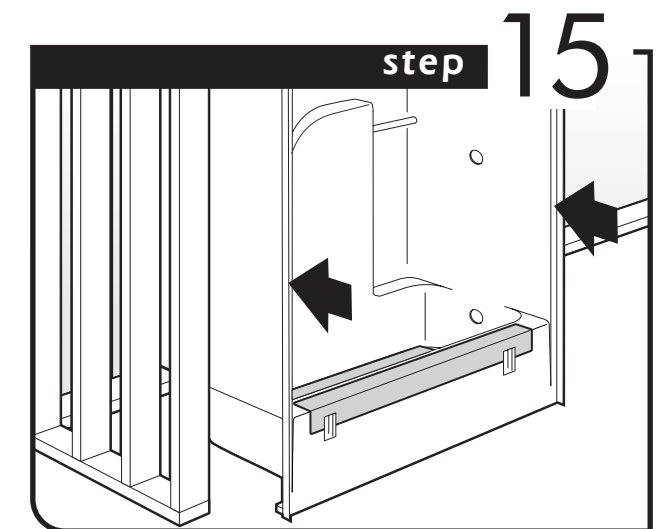
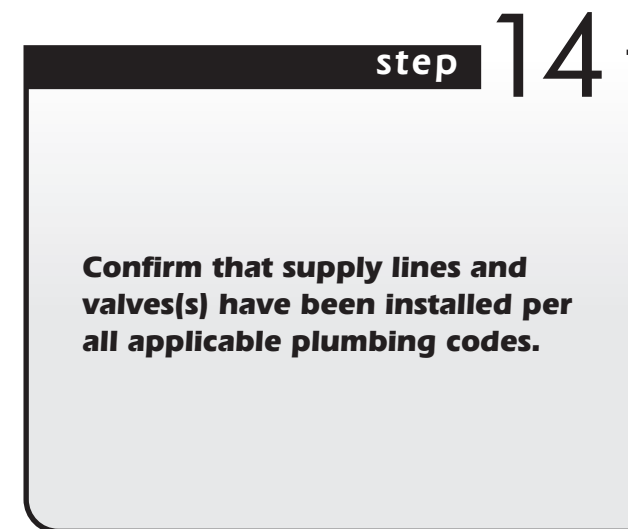
Make 6"x 6" cutout around waste pipe for drain.



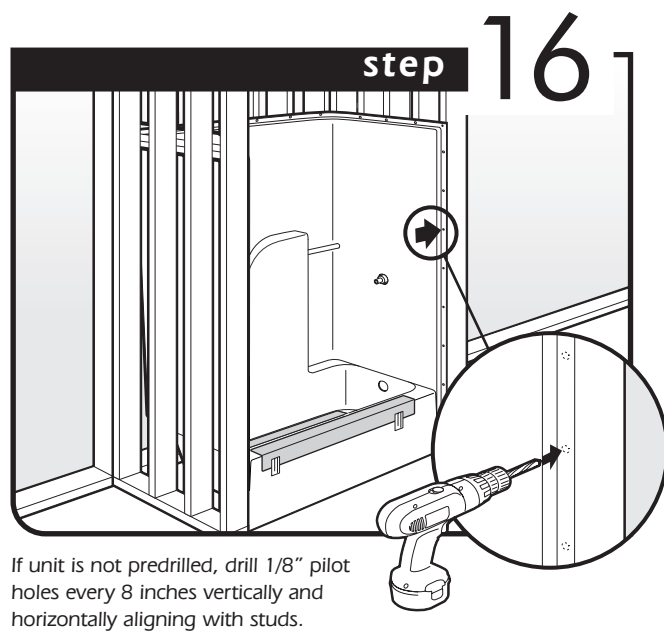
Mark drain location on floor.



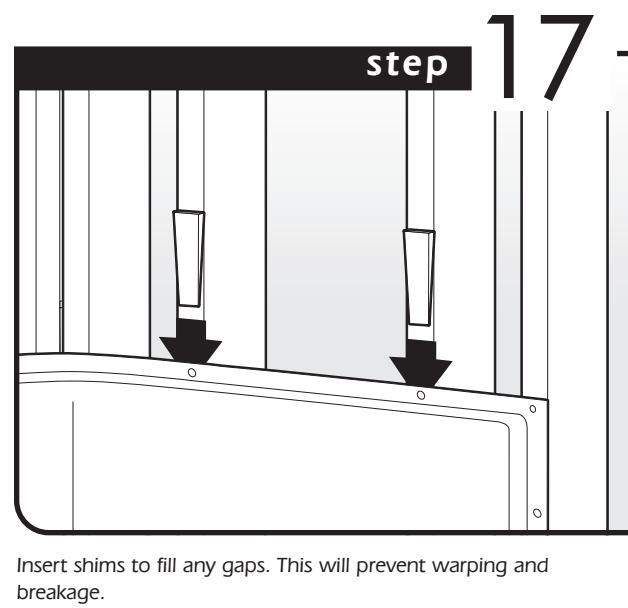
Mark back of unit for center of plumbing fixtures.



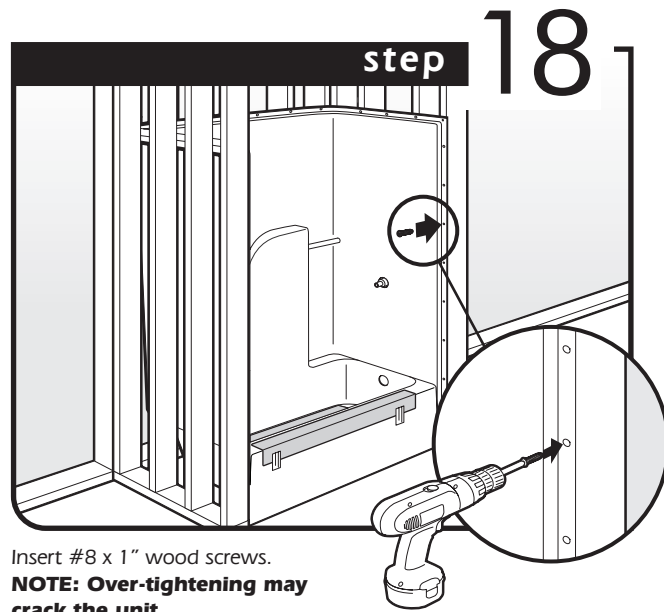
Clear any debris and slide unit back into framing.



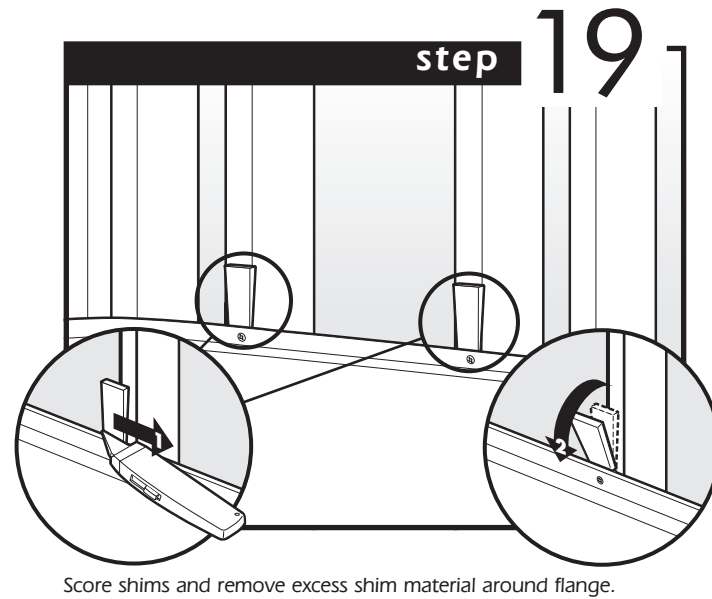
If unit is not predrilled, drill 1/8" pilot holes every 8 inches vertically and horizontally aligning with studs.



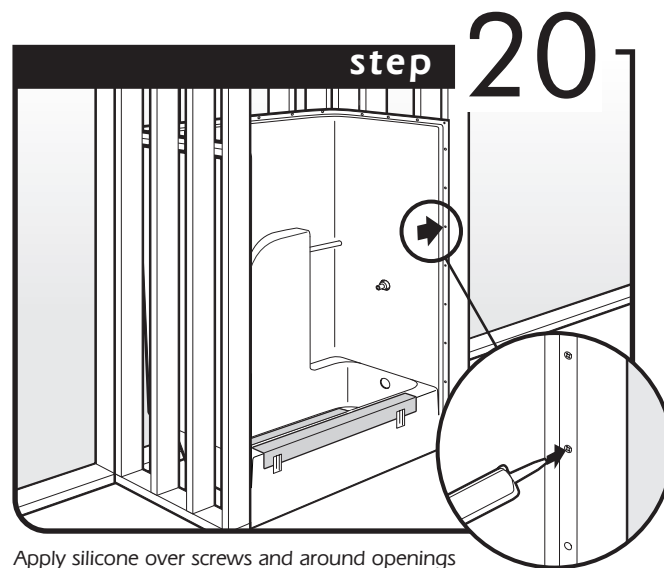
Insert shims to fill any gaps. This will prevent warping and breakage.



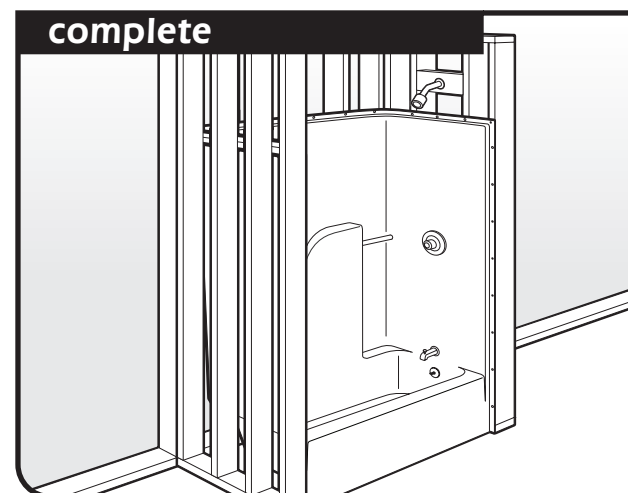
Insert #8 x 1" wood screws.
NOTE: Over-tightening may crack the unit.



Score shims and remove excess shim material around flange.

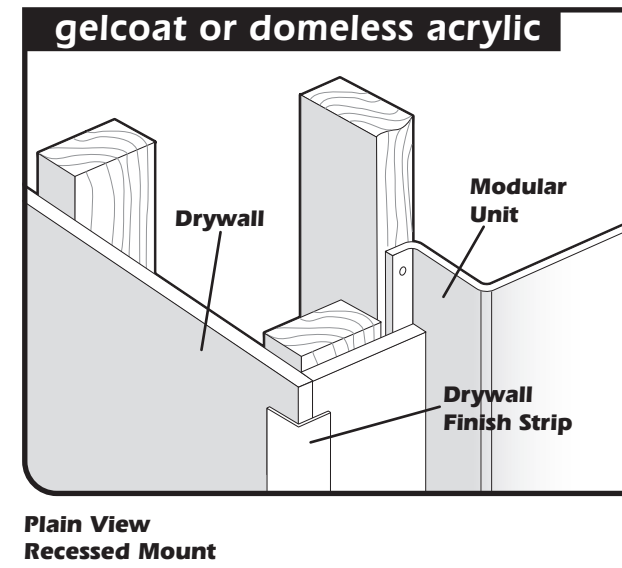


Apply silicone over screws and around openings for the plumbing fixtures.

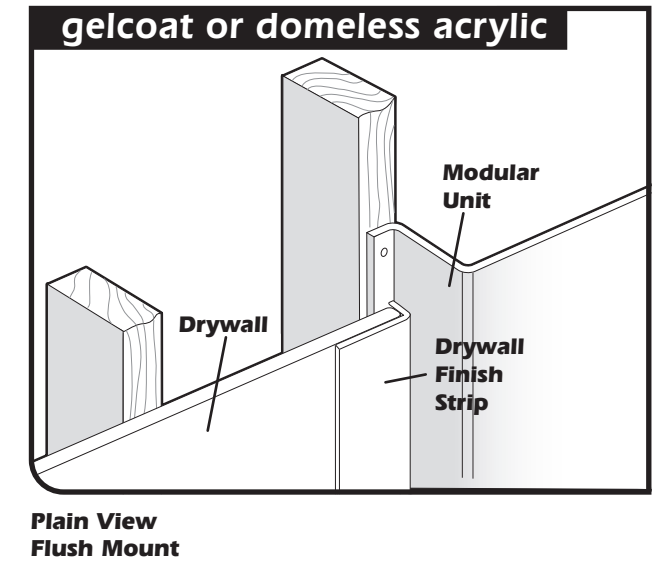


Complete installation of drain and waste assembly (not included). Follow manufacturer's waste assembly installation instructions.

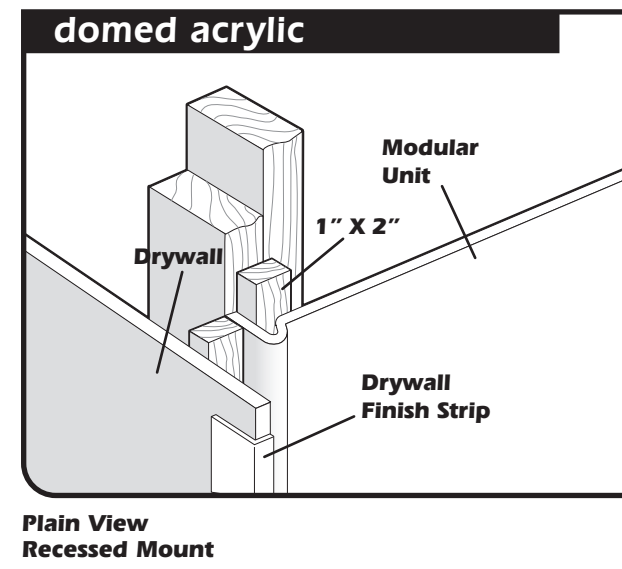
Finishing Details Options



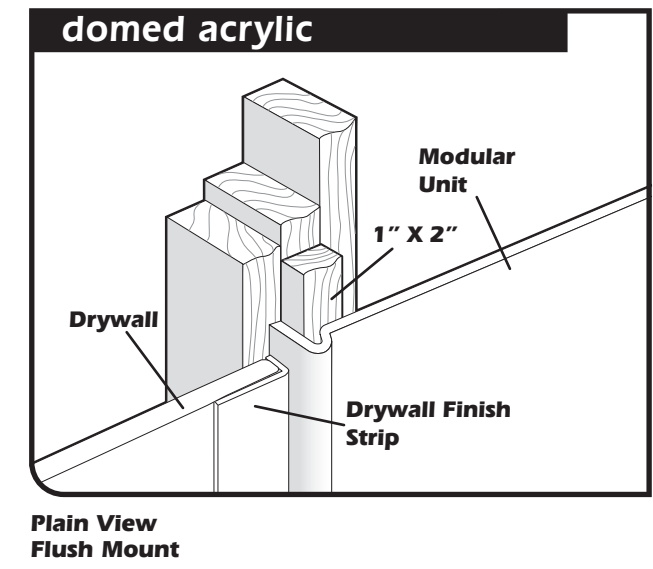
Plain View
Recessed Mount



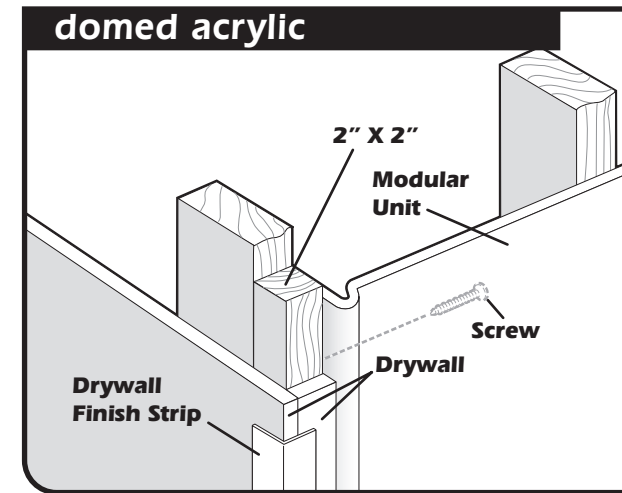
Plain View
Flush Mount



Plain View
Recessed Mount

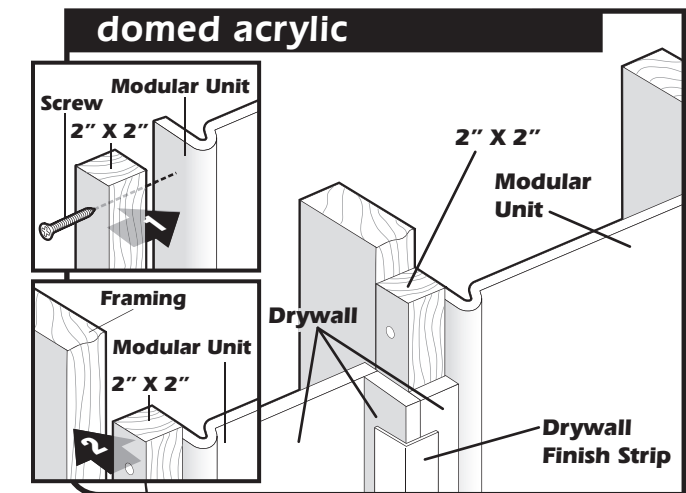


Plain View
Flush Mount



Alternate View
Mount Installation

NOTE: Screw can be attached from front or back side.



Alternate View
Recessed Mount